GLASS AGAINST CANCER

Bioglass in powdered and pellet form: magnetic particles give them black coloring

Researchers have developed composite materials with the potential to kill carcinogenic cells and regenerate bone

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aterials engineer Geovana Lira Santana, from the state of Paraíba, discovered the properties of F18, a bioactive glass capable of stimulating bone regeneration, after she arrived at the Federal University of São Carlos (UFSCar) to pursue a master's degree. She saw in the new material the possibility

of realizing an old desire to become a scientist and conduct research on cancer. Using F18, a creation of the Vitreous Materials Laboratory (LAMAV) of the Department of Materials Engineering (DEMA) at UFSCar, Santana worked on the development of a compound with magnetic particles for the treatment of bone cancer.

With collaboration from the Center for Research, Teaching, and Innovation in Glass (CERTEV) and the Functional Materials Development Center (CDMF), two Research, Innovation, and Dissemination Centers (RIDCs) funded by FAPESP, Santana developed a new material to be applied as a graft on bone affected by cancer. Into the glass matrix formed from the F18 bioactive glass (or bioglass), patented by UFSCAR in 2015, she incorporated doped lanthanum manganites, i.e., lanthanum manganites enriched with strontium, a material that heats up when exposed to an external alternating magnetic field.

The result was a composite—a material formed from two or more components with complementary or superior properties to those of the original items—with a dual function. The first function is combating tumor cells through controlled heating of the magnetic particles; the second is the regeneration of bone tissue as a result of the osteoinduction capacity of the bioglass. "The bioactive glass frees ions that change the pH of the medium, stimulating the proliferation of bone cells. It not only creates a favorable environment for bone regeneration, like the bone substitutes available on the market, but also promotes the formation of tissue," summarizes the researcher, who is currently pursuing a PhD in the same department. Additionally, F18 bioglass has a strong bactericidal effect that prevents postsurgical infections.

The project, which was begun in 2018, received guidance from materials engineer Edgar Dutra Zanotto, the coordinator of LAMAV and CERTEV, and involved collaboration with Murilo Crovace, a professor from DEMA. The preliminary results, published in the scientific periodical *Materials* in 2022, are promising.

Another relevant feature of the new material is that it can be heated to a maximum of 45 degrees Celsius (°C). This limit prevents overheating of the area and damage to healthy cells neighboring the tumor. In laboratory tests, the magnetic particles of the composite reach 40 °C in a few minutes when subjected to an external magnetic field.

"It is very close to the ideal temperature for treatment of the tumor, approximately 43 °C," says Santana. "The formation of a layer of hydroxycarbonate apatite, which is naturally present in human bone, permits the connection of the composite with the bone tissue." In addition to seeking the ideal heating levels, the next stages of the project will include *in vitro* testing and clinical studies but do not yet have a scheduled date. An application to patent the composite was filed in 2021.

Medical radiologist Marcos Roberto de Menezes, coordinator of the area of radiology and image-guided intervention of the Institute of Cancer of São Paulo (ICESP), expects that, once validated by clinical studies, the new material may provide new prospects in oncology treatment. Menezes is a specialist in the treatment of cancer by thermoablation, a technique that consists of the image-guided insertion of needles to destroy tumor cells by increasing temperature or freezing.

According to the radiologist, the use of temperature as a therapeutic resource in oncology could be a less invasive alternative to surgery in specific cases, such as the treatment of metastasis. "Hyperthermia [a sharp increase in body temperature] therapy is already well established for tumor cell destruction. The big advantage of this new material would be the possibility of destroying the tumor and maintaining the structure and function of the bone," explains Menezes. He adds that hyperthermia treatment destroys the tumor, but depending on the size and severity of the lesion, there may be weakening of the affected bone, causing loss of function and pain. The osteoinduction capacity of bioactive glass could solve this problem.

Although multiple stages of development remain necessary before the material can arrive on the market, the bioactive glass with magnetic particles from UFSCar already has a company interested in selling it: the startup Vetra, founded in 2014 by former CERTEV students and incubated in Supera, the business park for innovative companies of Ribeirão Preto.

The bioglass used as the matrix for the composite developed by Santana was a result of the master's project of dentist Marina Trevelin, a founding partner of Vetra, which she carried out in LAMAV-DEMA-UFSCar between 2009 and 2011. For her PhD, the researcher expanded the project, advancing to preclinical trials and exploring different uses for the technology, such as the regeneration of wounds of the skin and nerves.

Trevelin received a FAPESP grant to pursue her PhD in materials science and engineering, and Vetra received funding from FAPESP's Innovative Research in Small Businesses (PIPE) program for the industrial production of F18. The startup holds the patent for the material, licensed by UFSCar in 2016 (*see* Pesquisa FAPESP *issue no. 241*), and today provides it to companies that specialize in medical and dentistry products.

Santana's project is the successor of an even older story that dates back to 1977, when Zanotto created LAMAV at UFSCar. At that time, bioactive glass was still new in Brazil. It was invented less than 10 years earlier, in 1969, by US materials engineer Larry Hench of Florida University in the USA, from a composition of sodium, calcium, silicon, and phosphorus.

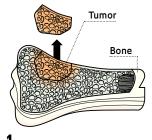
> he new material gained attention for its ability to react with bodily fluids, forming a layer of hydroxycarbonate apatite, which enables it to chemically bond to bone tissue and promote bone regeneration. It was patented as Bioglass 45S5, a name that would become popular for similar materials with different compositions.

Bioglass quickly gained prominence on the biomaterials market. "In Europe and in the USA, it has been used to produce bone grafts, membranes for the regeneration of skin ulcers, and, in powdered form, dental products for repairing defects in the enamel and the treatment of dentin hypersensitivity," notes Zanotto.

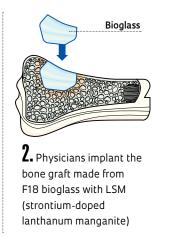
However, the material invented by Hench presented limitations due to its low mechanical resistance. This characteristic prevents its use as an implant in locations subjected to large loads and limits the possibility of molding it into different formats. One day, during an informal chat at a table in a bar, Zanotto and Hench speculat-

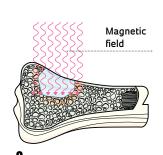
FIND OUT HOW THE NEW COMPOSITE WORKS IN THE BODY

The implanted vitreous material helps to rebuild the bone

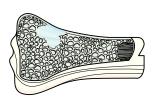


• To treat bone cancer, the compromised tissue is removed. After the intervention, there is a risk of recurrence of cancerous cells





3. Next, an external alternating magnetic field is applied in the region, leading to the death of the remaining tumor cells



4. The vitreous composite is gradually absorbed by the body and replaced by newly formed bone tissue



Samples of bioglass with different compositions of magnetic material

ed about these limitations when the idea of a new project arose. "We imagined that it would be possible to crystallize the bioglass to give it greater resistance," recalls Zanotto. This project became the materials engineering PhD topic of Oscar Peitl, currently a professor at DEMA-UF-SCar. From this research, concluded in 1995, biosilicate was created and later patented in 2003.

Zonotto explains that biosilicate is a vitroceramic (see Pesquisa FAPESP issue no. 191). In the crystallization process, through the insertion of additives and exposure to high temperatures, the initially disorderly structure of the material changes to a regular geometric arrangement. The crystallinity gives the vitroceramic superior mechanical properties to bioactive glasses but generally reduces the bioactivity index. Therefore, the challenge for the UFSCar team was to design a formula that would provide bioactivity similar to that of bioglass while maintaining high mechanical resistance. The result pleased the researchers.

"In the past years, we have conducted three different clinical studies with biosilicate, all successful," informs the coordinator of LAMAV. According to Zanotto, in addition to being efficient for the treatment of dentin hypersensitivity, the material in powdered form has enabled the production of implants of the middle ear ossicles and an ophthalmic implant. This glass ocular prosthesis presents movement and appearance very similar to that of the natural eye.

Years later, in the creation of F18 bioglass, the researchers wanted the opposite result to biosilicate: a material that did not crystallize when subjected to high temperatures, enabling greater control of the material in the production of fibers, vitreous tissues, and complex 3D parts. Trevelin says that 17 attempts were made before

the ideal formula-F18-was obtained. "We arrived at a composition that was stable and highly bioactive, as well as bactericidal. Since the start of the preclinical trials, in 2011, F18 has shown promise in tissue regeneration," says Trevelin.

Trevelin, of Vetra, intends to take advantage of the bactericidal properties of F18 by employing it as a bone graft in patients affected by osteomyelitis, a bone disease caused by pathogenic microorganisms. She has already begun research in this direction, with funding from PIPE. Conducting clinical trials now depends on investments into the infrastructure of the startup, which the researcher expects to achieve with the aid of PIPE Invest, a modality of support for startups and small and medium businesses.

t the Federal University of ABC (UFABC), in Santo André, São Paulo, a research group led by materials engineer Juliana Marchi has also developed a vitreous composite to fight bone cancer using hyperthermia. In addition to magnetic nanoparticles to heat the affected region, the composite material has two other

therapeutic agents: the chemical element holmium (Ho) for the application of brachytherapy, a type of internal radiotherapy used to destroy the tumor, and zoledronic acid, a drug used for treating bone metastasis.

According to Marchi, this multidisciplinary approach allows the development of a new methodology, described in an article published in the journal Biomaterials Advances in 2022, which resulted in a glass with high bioactivity and magnetization. One distinguishing property of the material is the possibility of controlling dosing by adjusting the delivery rate of the therapeutic agents associated with the composite. "We can modulate the dose of brachytherapy at the time the bioactive glass containing the incorporated radioactive property of holmium is implanted," she explains. The project, funded by FAPESP, is in the *in vitro* testing phase.

Projects

Scientific article

^{1.} Development and characterization of highly bioactive flexible vitreous tissues (no. 11/22937-9); Grant Mechanism Doctoral (PhD) Fellowship; Supervisor Edgar Dutra Zanotto (UFSCar); Beneficiary Marina Trevelin Souza; Investment R\$168,950.29.

^{2.} Development of the methodology for the production of particulate bioactive glasses of high purity at industrial scale (no. 15/17175-3); Grant Mechanism Innovative Research in Small Businesses (PIPE); Principal Investigator Marina Trevelin Souza (VETRA): Investment R\$600.150.88.

SANTANA, G. L. et al. Smart bone graft composite for cancer therapy using magnetic hyperthermia. Materials. April 2022.

The other research projects and scientific articles consulted for this report are listed in the online version